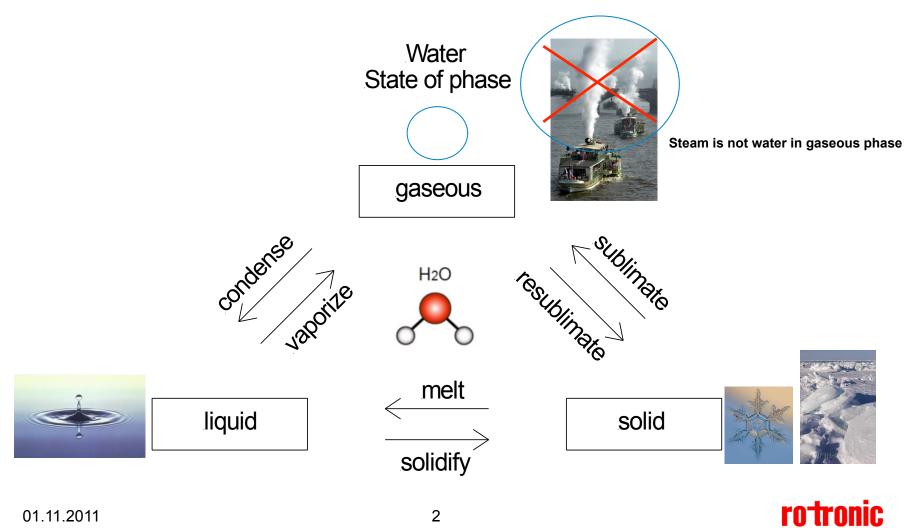


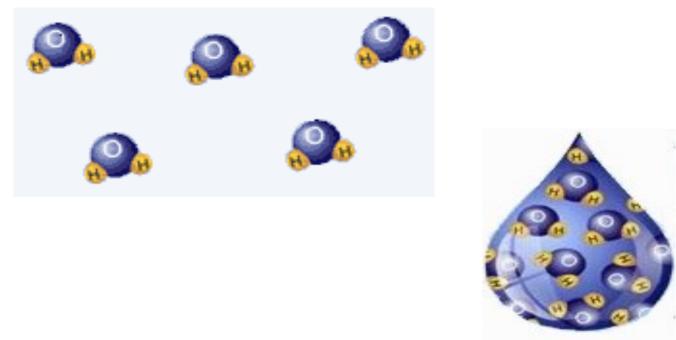
Fascination water



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Fascination Water

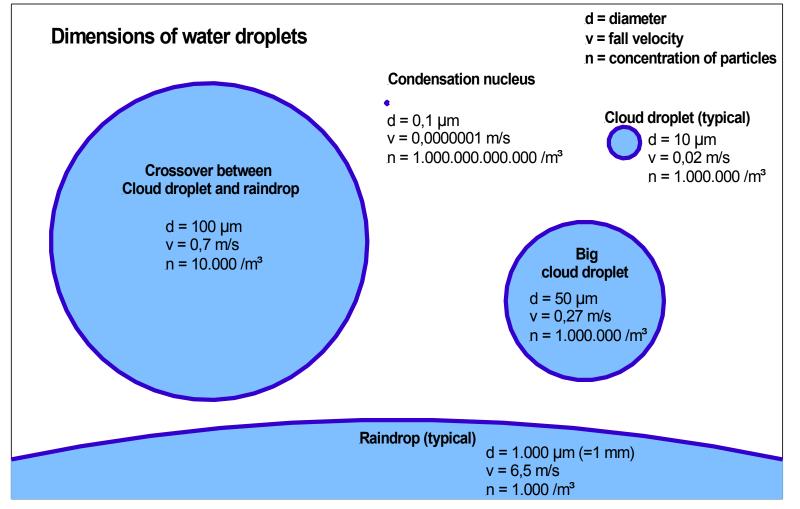
Water molecule size ≈ 0,0001 micron



small, barely visible droplet ≈ 1 to 40 micron



Fascination Water



Measuring principles

Our measurement devices and sensors



are measuring water

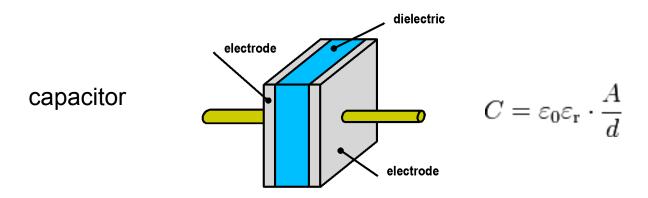
in gaseous phase

Not water-level Not droplet size Not fog density Not moisture content



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Principal aspects

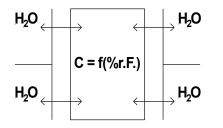


Relative permitivity for some materials at 18 °C and 50 Hz

vacuum	ε _r = 1,0	
air	ε _r = 1,00059	In case of a humidity sensor:
water	ε _r = 80,1	ε _r = ε _{r Polymer} + ε _{r H2O}
Polypropylen	ε _r = 2,1	
Plastics	ε _r = 24	C = f(%RH)

The signal change of the sensor is effected by the change in concentration of water molecules within the polymer lattice structure of the used dielectric.

Ralative permitivity of water



Temp. (°C)	٤ _{r (water)}
0	87,69 [´]
10	83,82
20	80,08
30	76,94
40	73,02
50	69,70
60	66,51
70	63,45
80	60,54
90	57,77
100	55,15

$$C = \varepsilon_0 \varepsilon_{\mathbf{r}} \cdot \frac{A}{d}$$

- When water vapor is the main component of the determined ε_{r} value, you can see from the Tables, the dielectric constant of water is strictly speaking not a constant but a substance-specific base value which is temperature dependent.

A

 This results in a direct line to a temperature dependence typical of the entire humidity sensor characteristic.

How it works:

Capacitive humidity sensors are capable of detecting water in its vapor phase.

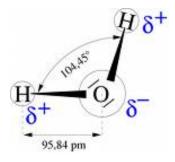
In a broader sense, gas sensors that are highly sensitive to H_2O .

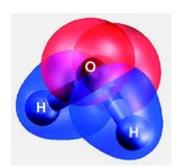
This is done by the storing of water vapor molecules in the polymer layer.

The high dielectric constant of water ($\varepsilon_r = 80,5$),

compared to that of plastics ($\varepsilon_r = 2 \dots 4$),

corresponds with a high capacitve signal.



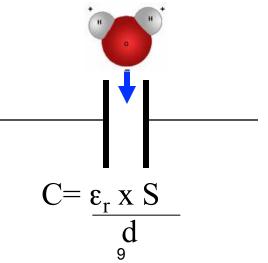


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How it works:

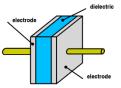
The water vapor exchange between the polymer and ambient air is only done by an existing diffusion gradient.

Only in the case that this gap is equal to zero, the capacity is in correspondence to the water vapor pressure of the ambient air.

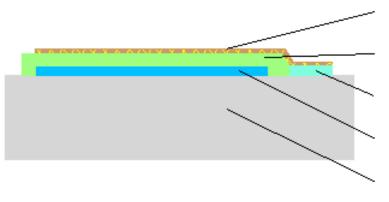


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Sensor Technologies



Thin film sensor (schematic construction)



Cover electrode

Polymer (hygroscopic dielectric)

Connector pad for cover electrode

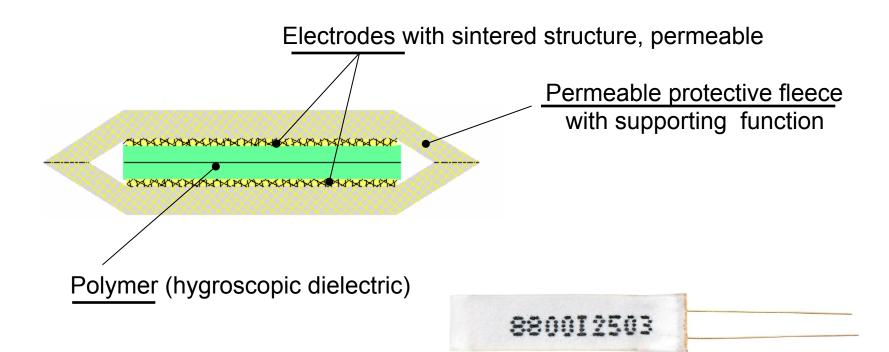
rotronic

Base electrode

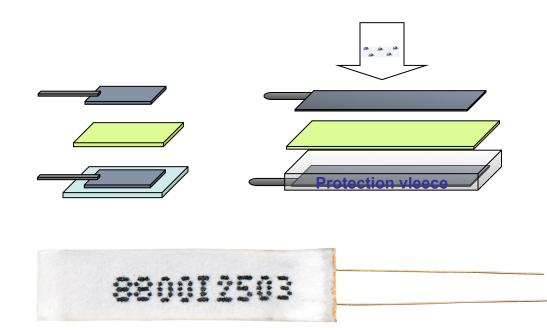
Substrate (ceramic or glass)

Sensor Technologies

Thick film or foil sensor: (schematic construction)

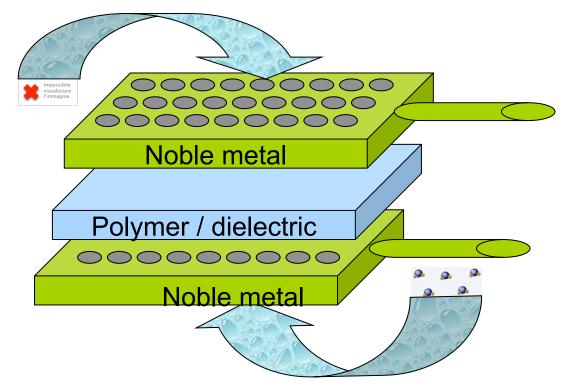


Layer composition



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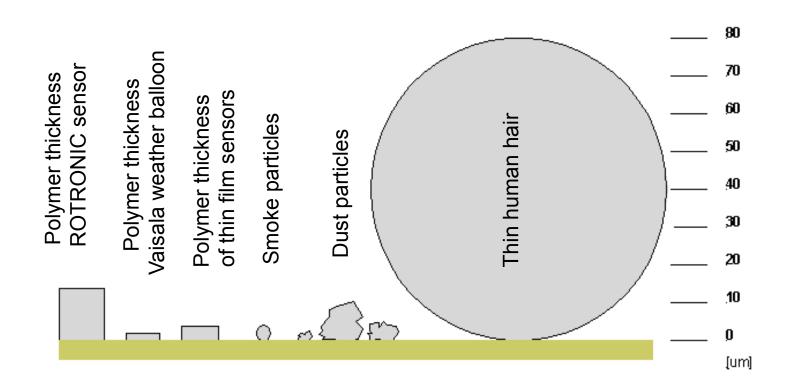
How it works:



Electrodes with double function:

- electrode acts as an electrically conductive plate
- Plate also permeable to water molecules

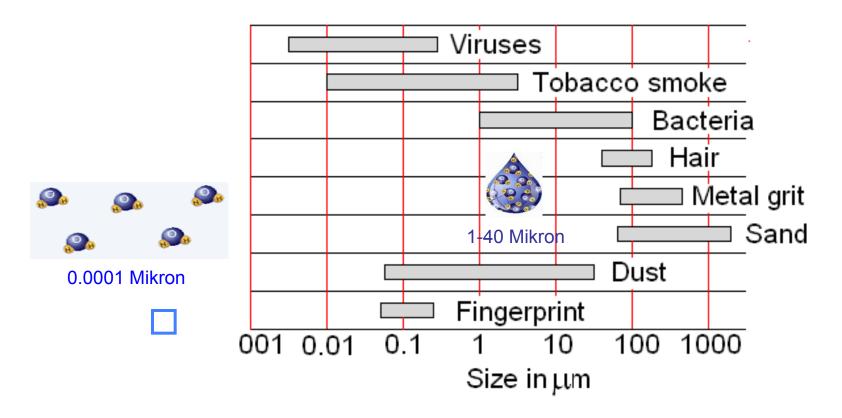
Sensor Technologies



Sensor Technologies

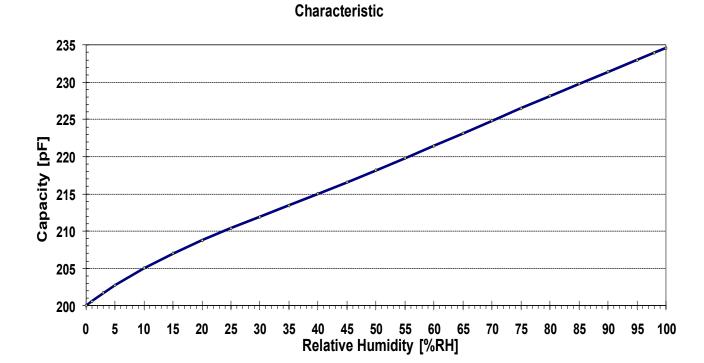
Size correlations:

Water vapour molecule



How it works:

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Measurement with polymer based capacitive Humidity sensors

The humidity sensor is one of the primary parts of a humidity measurement device

Even though it is just small, it has to do the actual job. Basically, it makes the difference whether a measurement instrument works well in the field or not.



Sensor and Application

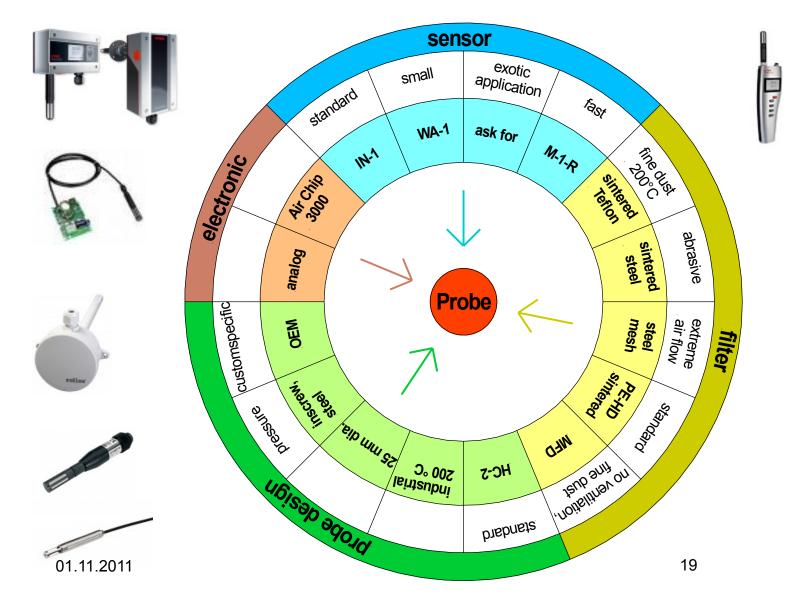
Even the best sensor cannot measure correctly, when built in an non-suitable protective filter or in a non-qualified probe construction, and thus cause measurement failures.



Correct measurement is depending on the interaction of -> sensor -> protection cage -> construction of the probe -> electronics



Basic combinations



Even if everything seems to be perfect, still keep an eye on the application.





A probe which may be perfect for use in non-ventilated radiation shields cannot automatically be used in similar applications like ventilated radiation shields, cheese cellars or for controlling the sterilisation of medical equipment.



Sometimes, even normally non-recommended sensors used in well constructed probes and placed at ideal installation points achieve better results than good sensors with standard probes located in non-qualified places.

Definition

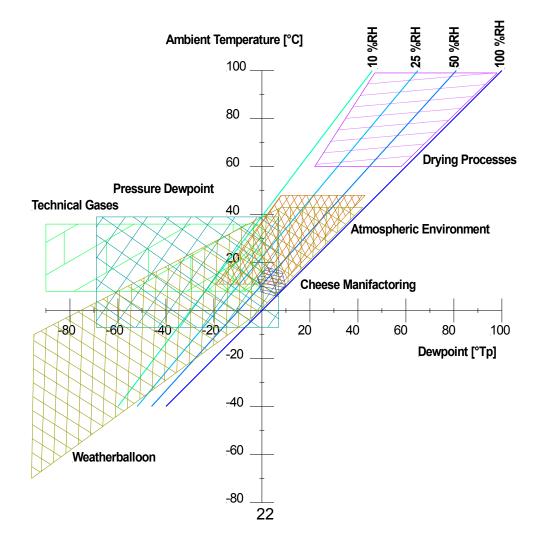
Relative Humidity (%RH)

Is defined as the present ratio of water vapor in the air to the maximum possible water vapor at the same temperature / pressure.

Relative humidity =
$$\frac{actual water vapor pressure in air}{saturation vapor pressure} \times 100 \%$$

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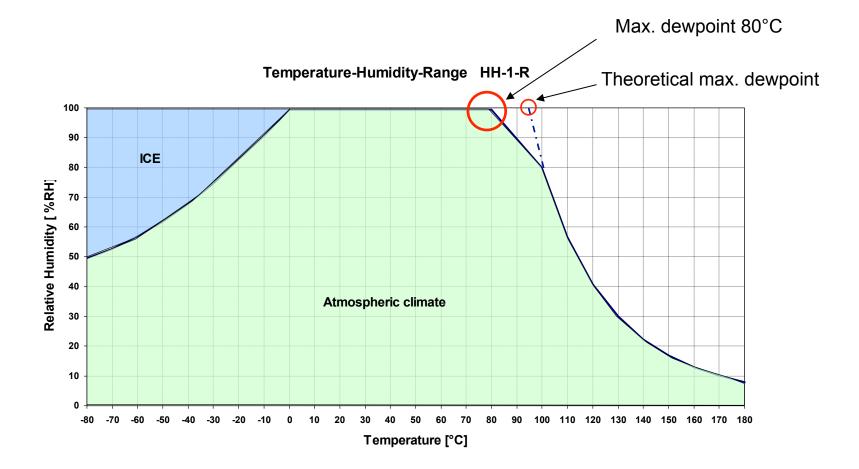
Area of application



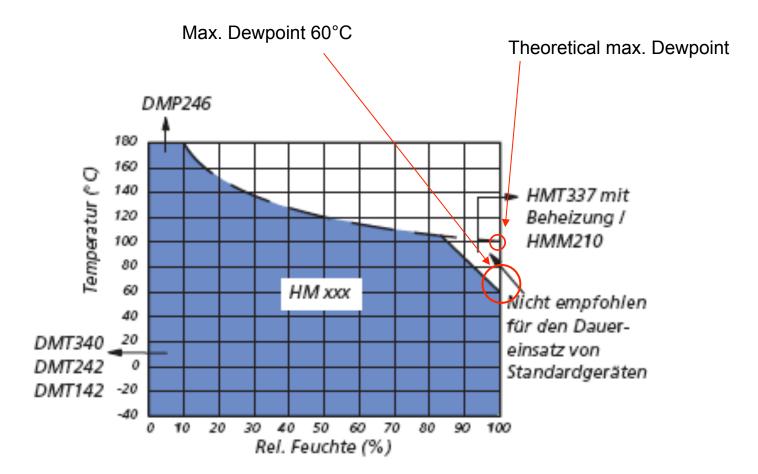
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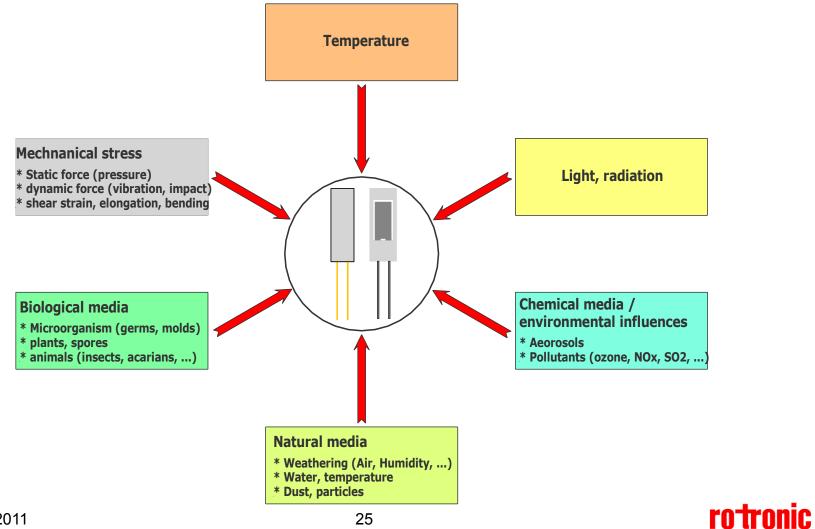
How to read technical data



How to read technical data

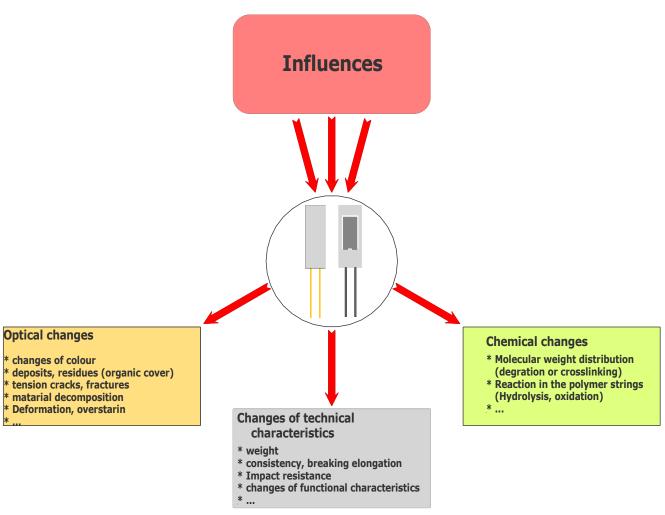


Impacts acting on the sensor



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Changes caused by impacts



Please fire me with questions



Thank you for your attention

Short Break







